

**ACIER OUELLETTE INC.**

935, Boul. du Hâvre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

**Order - Customer**

CO00113582

*mill-test***Billed to**

DART AEROSPACE LTD

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

F-M

**Shipped to**

1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

Att : PATRICK LUSSIER Tél.: (613) 632-5200 X 730

**Delivery Route** 5**Customer N°**

CLI0001056

**Date**

2018/10/04

**Delivery date****2018/10/10****Your order N°**

PO041183

**Processed by**

Denis Quenneville

**Salesman****Carrier**

OUELLETTE VALLEYFIELD

**Credit Terme**

Net 30 Days

Product Description	Weight	Qty	UM	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
<b>1 DRILL ROD O1 - 2 RANDOM NS</b> RFO1-2 1 X 3' AC20200-FU-2018/10/09 <i>Rept: 9155 991703617B</i>	32.04	3.00	PI	3.00							

**Total Weight (LBS) :l** 32.04

NIR : R-109516-6

**Conditions :**

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	M	D

HST

**16.48****Total (\$CAD)****143.28****Deposit****0.00****Balance****143.28**

113582

Dart

20200N

**Chemical certification**  
**Certification chimique**

Order Num / No. Commande AC-20200	Vendor / Fournisseur 51	Country of origin / Pay d'origine CHINA	Date 01/16/18	Heat / coulée 991703617B	Material ID # / No. matière
Grade / Nuance O1	Conditions ANNEALED; EAF+LF+VOD				
Shape / Forme RD	Size / Dimension 2.000	Specifications ASTM A-681-08, ASTM-A-600-08			

**Chemical composition / Analyse chimique**

Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi 0.8500 / 1.0500	0.1000 / 0.3500	1.0000 / 1.4000	0.0000 / 0.0350
Actuel % 0.930	0.240	1.070	0.021
Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi 0.0000 / 0.0350	0.4000 / 0.7000	0.0000 / 0.4000	0.0000 / 0.2500
Actuel % 0.003	0.520	0.000	0.000
Copper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi 0.0000 / 0.3000	0.0000 / 0.3000	0.0000 / 0.0600	0.4000 / 0.7000
Actuel % 0.000	0.060	0.000	0.520
Cobalt (Co)	Titanium (Ti)		
Mini / maxi 0.0000 / 0.0200	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel % 0.000	0.000	0.000	0.000

**Mechanical properties / Propriétés Mécaniques**

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
0.000 PSI	0.000 PSI	0.00	0.00		202 BHN

**Note:**

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certifiçal originale qui nous a été fourni par notre fournisseur.



Prepared by: / Préparé par: